

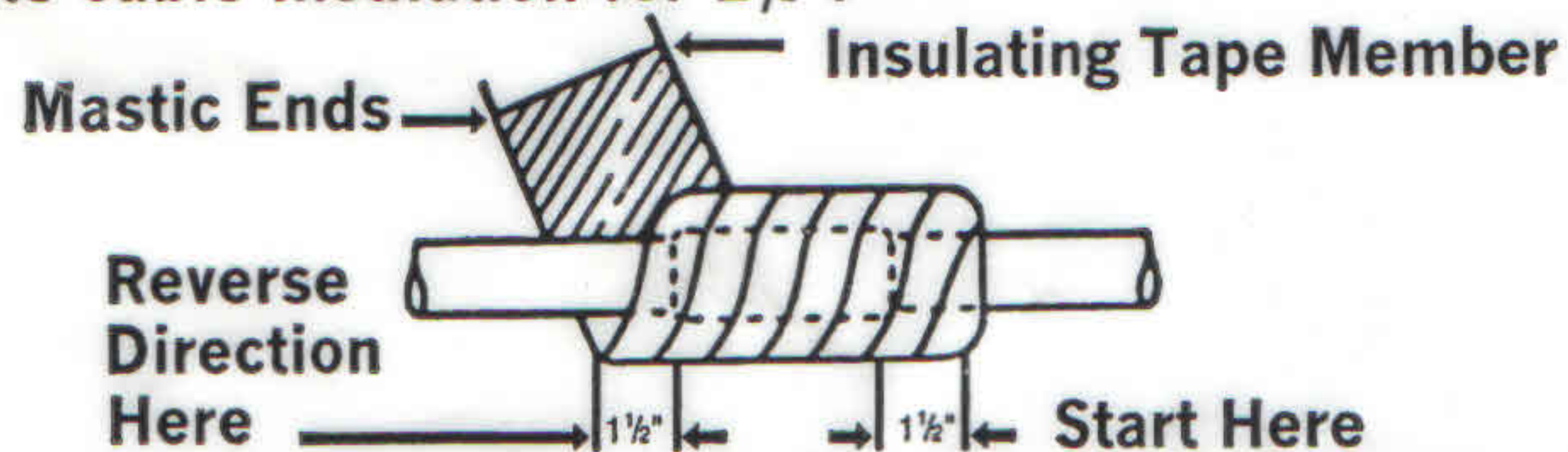
**Plymouth** **SPLICE-WRAP™ LSW**  
**BISHOP** **2 kV SPLICE INSTRUCTIONS**

1. Train cables into position and cut carefully so ends butt squarely.
2. Remove cable insulation for  $\frac{1}{2}$  connector length.
3. Join conductors with suitable compression connector. Remove any sharp edges or flash remaining after compressions are made.

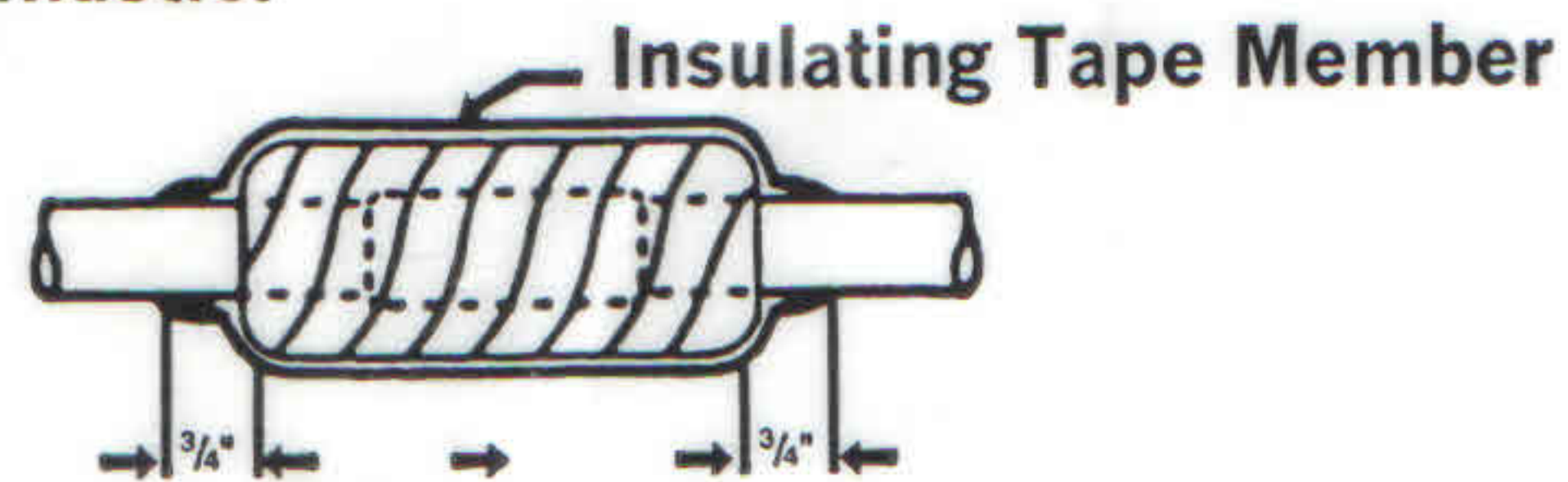


4. Clean cable insulation for 3" with suitable solvent and cloth. Be careful to remove connector inhibitors, etc.
5. Splice-Wrap consists of an insulating tape member laminated for part of its length with an insulating mastic.

- (a) Starting  $1\frac{1}{2}$ " on the cable insulation, wrap one full turn of Splice-Wrap around the cable with the mastic side down, stretching it 50% of its original width. Half lap the Splice-Wrap across the connector onto the opposite cable insulation for  $1\frac{1}{2}$ ".



- (b) Reverse direction and level wind the remainder of the Splice-Wrap at 100% tension ( $\frac{3}{4}$  of its original width). Extend the insulating tape member  $\frac{3}{4}$  past the mastic.



Notice: Each user of the products should make his own tests to determine the products suitability for his own intended use, and shall assume all risks and liability in connection therewith. The manufacturer's only obligation shall be to replace such quantity of the product proved to be defective.

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**CANTON, MASS. 02021**  
**MADE IN U.S.A.**

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